

Tools needed:

- Philips Screwdriver
- Flat putty knife or similar
- Double sided tape



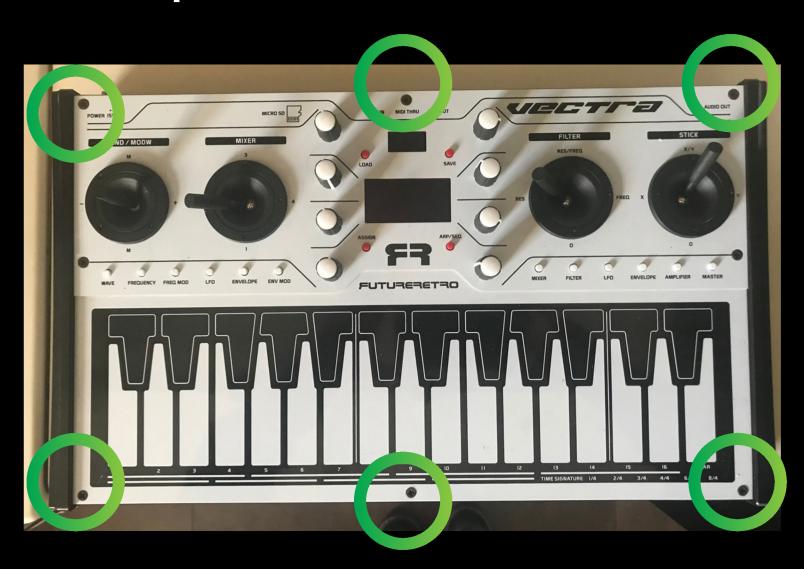


1. Remove SD card from back of unit and set safely aside.





2. Remove the 6 screws circled in green. Leave the two in the middle of the faceplate alone.



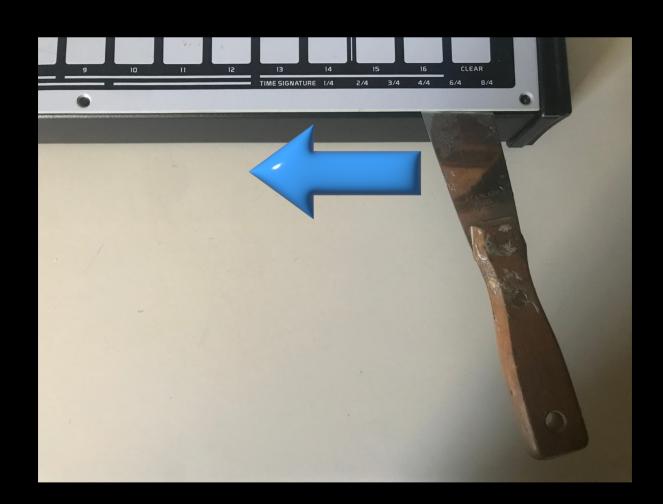


Remove the 7 screws circled in green on the bottom of the unit





4. Use flat putty knife or similar to break seal of double sided tape between keybed and chassis and move knife across the entire length of chassis to fully release.





 Lift synthesizer from the front and pull out of metal chassis. Remove old tape from chassis and back of keybed board.





Re-assembly.

Install new double sided tape and reverse disassembly procedure to put unit back together.

